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# Accu-Vent Automatic Degassing Valve

## Standard Features

- CPVC (Corzan) corrosion resistant materials of construction
- Specially designed float material that automatically vents built up gases on system start up and under working pressure
- Can be used on feed side or discharge side of pump (or both)
- Standard CPVC 1/2" or 3/4" NPT threaded connections, or optional socketweld
- **NEW!** Stainless Steel Accu-Vent, with 1/2", 3/4" or 1" connections, for chemical, temperature, and pressure applications
- NEW! Compact Accu-Vent with 1/4" connection

## ACCU-VENT

Automatic Degassing valves are designed to automatically vent gases and vapors that are commonly released from chemicals such as Sodium Hypochlorite, Sulfuric Acid, or Hydrogen Peroxide.

The standard valve assembly is constructed of CPVC (Corzan) for use specifically with Sodium Hypochlorite, Sulfuric Acid to 98% and Hydrogen Peroxide to 30% applications. Alternative options include our Stainless Steel model and our compact Accu-Vent with a 1/4" connection for those applications with confined spaces.

#### Available in other materials of construction for various gaseous liquid chemicals.



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## **SPECIFICATIONS**

#### Sizing and Ordering Information

| Model                     | Material of<br>Construction | Bottom Connection      | Top Connection | Max. Temperature | Max. Pressure |
|---------------------------|-----------------------------|------------------------|----------------|------------------|---------------|
| NEW! AV-25-CPVC           | CPVC                        | 1/4" NPT or BSP Thread | 1/4" Thread    | 180 F (82 C)     | 150 PSIG      |
| AV-50-CPVC                | CPVC                        | 1/2" NPT or BSP Thread | 1/2" Thread    | 180 F (82 C)     | 150 PSIG      |
| AV-50-CPVC-S              | CPVC                        | Socketweld             | 1/2" Thread    | 180 F (82 C)     | 150 PSIG      |
| AV-75-CPVC                | CPVC                        | 3/4" NPT or BSP Thread | 1/2" Thread    | 180 F (82 C)     | 150 PSIG      |
| AV-75-CPVC-S              | CPVC                        | Socketweld             | 1/2" Thread    | 180 F (82 C)     | 150 PSIG      |
| NEW! AV-50-316S/S         | 316 S/S                     | 1/2" NPT or BSP Thread | 1" Thread      | 500 F (260 C)    | 250 PSIG      |
| <b>NEW!</b> AV-75-316S/S  | 316 S/S                     | 3/4" NPT or BSP Thread | 1" Thread      | 500 F (260 C)    | 250 PSIG      |
| <b>NEW!</b> AV-100-316S/S | 316 S/S                     | 1" NPT or BSP Thread   | 1" Thread      | 500 F (260 C)    | 250 PSIG      |

Other body materials available upon request.

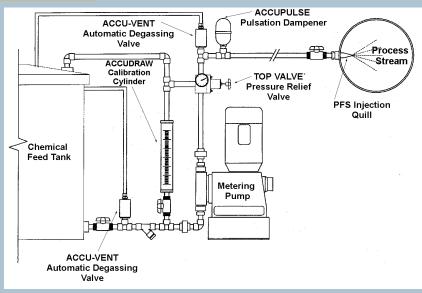
(-25 indicates 1/4", -50 indicates 1/2", -75 indicates 3/4", -100 indicates 1", -B for BSP thread, and -S indicates socketweld)

#### Why do you need Accu-Vent?

Gases and vapor are compressible, and if not vented, cause what is known as vapor lock in your metering pump and the system. This causes metering pump malfunction and in most cases, causes the pump to stop discharging chemical accurately to the system. Our automatic degassing valves are designed to automatically vent gases and vapors that are commonly released from Sodium Hypochlorite, Sulfuric Acid and Hydrogen Peroxide.

The valve is designed to allow for the venting of gases and condensed vapor back to the feed tank, which improves priming on initial start ups and continuous, trouble free operation while working under pressure. When in operation, the valve vents gases, vapor and a small amount of the chemical being pumped. This discharge must be returned through hard piping or tubing back to the tank, to prevent personnel or equipment from coming in contact with vented corrosive fluid.

## **Typical Installation**



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