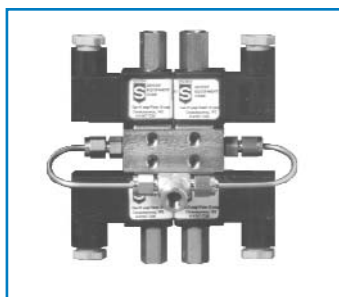




## SAMPLE SEQUENCER® IV

### *Time Share Two Analyzers Among Multiple Process Streams*

- **Lower Reagent Costs**
- **Eliminate Errors Between Analyzers**
- **Broad Sampling Applications Include:**
  - **Power Plant Cycle Chemistry**
  - **Water and Wastewater**
  - **Industrial Processes**



**Assure a representative sample with a Manifold Sample Valve (4 or 8 stream). See Bulletin 5.5.20**

The Sample Sequencer® IV is a microprocessor-based system capable of electronically switching a maximum of eight sample streams between two analyzers. Time-sharing of analyzers lowers both acquisition and ongoing maintenance and reagent costs while providing performance advantages.

Experienced chemists recommend time-sharing samples to eliminate possible errors between analyzers and provide a precise comparison of relative values between two or more streams. For example, a single sodium analyzer, alternating between condensate polisher inlet and outlet, can resolve the onset of exhaustion with fractional ppb precision. The onset may otherwise be masked by the normal range of variation with independent analyzers. Colorimetric analyzers are subject to upscale zero drift due to cell fouling. Time-sharing samples permits visual inspection by identifying relative zero and exposing zero shift when both values migrate upscale by equivalent amounts. Relative zero can be re-established without servicing the analyzer.

The Sample Sequencer® IV is capable of operating in a continuous or batch mode. The analyzer outputs are connected to the Sample Sequencer® IV where various individual stream signal outputs are available including:

- Single analog output with digital stream indication
- Individual stream analog output signals with track and hold
- Digital transmission via MODBUS® and RS-485 serial port

Using the MODBUS® capability, one can connect a PC via twisted pair cable to one or more Sample Sequencer® for remote monitoring, control and data acquisition

Individually programmable sample timers and custom sequence allows the Sample Sequencer® IV to conform to your unique sampling requirement. A built in data logger allows for the most recent 255 values to be viewed. Remaining sample points not used may be used to time-share a second analyzer.

An easy to read display shows user configurable sample names and analyzer descriptions, analyzer readings displayed in engineering units and the status of each analysis.

## SAVINGS

Typical savings on reagents and analyzer maintenance can easily exceed several thousand dollars annually for a typical 4 stream sequenced analyzer. One utility reported annual maintenance and reagent savings of \$5,800 when they replaced four older sodium analyzers with one new analyzer and a Sample Sequencer® IV. In a new installation, this configuration would have saved approximately \$20,000 in initial equipment and installation costs.

## SPECIFICATIONS (Subject to change without notice)

**Part Number:** 7-02690A

**Maximum Number of Samples:** 8

**Maximum Number of Analyzers:** 2

### Power:

- Input Voltage: 100 - 240 Vac
- Frequency Range: 50/60 Hz
- Input Current: 1 A / 115 V  
0.7 A / 230 V

### Inputs from Analyzer:

- Two analog inputs: 0-20 mA or 4-20 mA (59 Ohm load)
- Two digital inputs for end-of-analysis indication
- Two digital inputs for calibration indication
- Two digital inputs for analyzer system alarm indication

### Outputs:

- MODBUS® communication port on an RS-485 network.
- Valve outputs (12 VDC) to control a maximum of eight solenoid valves for sample stream switching.
- Ten (10) DPDT relays for point number indication and replicated Analyzer Alarms. Contact ratings:
  - Maximum operating voltage: 250 VAC, 220 VDC
  - Maximum operating voltage: 130 V (CSA certification)
  - Maximum switching capacity: 30 W, 62.5 VA inductive; 60 W, 125 VA resistive
- Current Outputs:
  - Eight (8) isolated 0 - 20 or 4 - 20 mA outputs
  - Isolation: 550 VAC
  - Maximum Load: 600 Ohm

### Nominal Accuracy:

- Analog Inputs:  $\pm 0.0015\%$  full scale
- Analog Outputs:  $\pm 0.2\%$  full scale

### Resolution:

- Analog Inputs: 0.038  $\mu$ A/Least Significant Bit
- Analog Outputs: 0.331  $\mu$ A/Least Significant Bit

**Data Logging:** 255 records

**Keypad:** Seven tactile feedback membrane switches.

**Display:** Four line by 20 character Vacuum Fluorescent Display (VFD)

**Enclosure:** NEMA 4X (indoor), IP 66

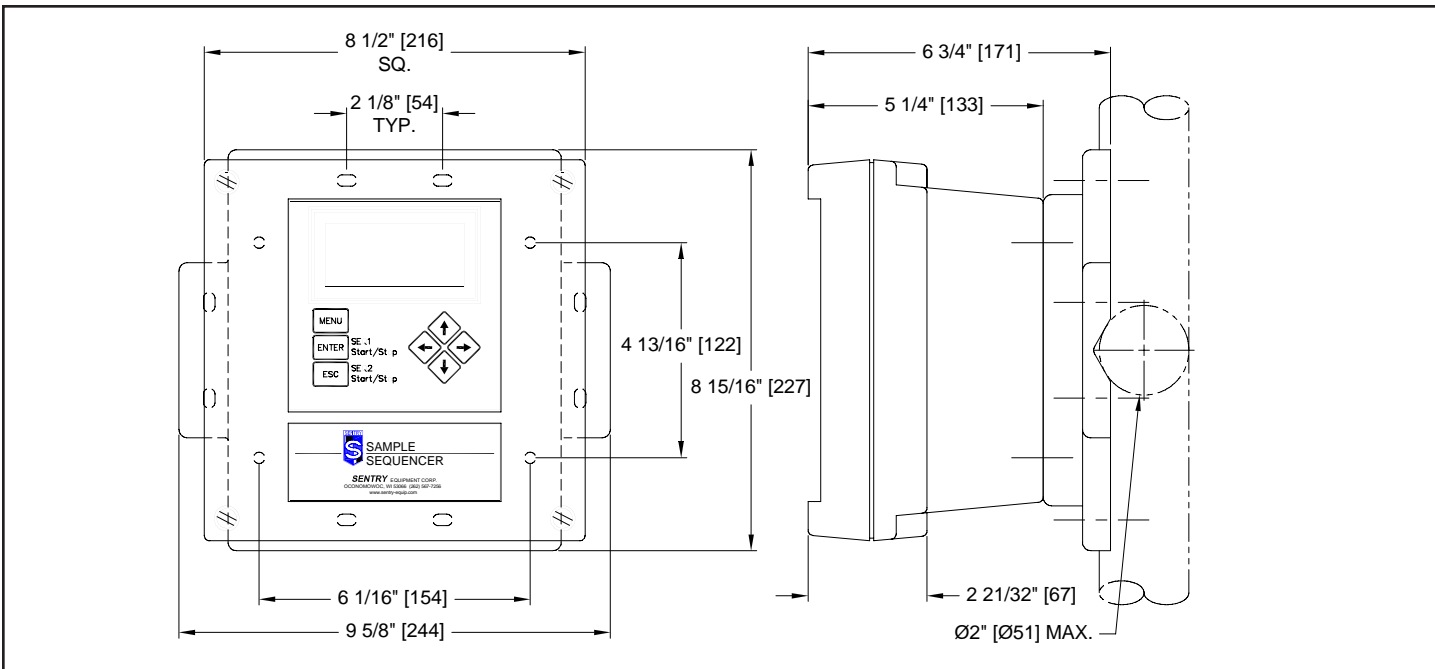
**Dimensions:** 8.93" H x 9.63" W x 6.76" D  
226.8 mm H x 244.6 mm W x 171.7 mm D  
(with mounting bracket)

**Mounting:** Panel, surface or pipe mount

**Ambient Temperature:** 0-50C; RH 95% max.  
non-condensing at 40 C max.

**Shipping Weight:** 6 lbs (2.72 kg)

**Agency Approvals:** CE, CSA



### SENTRY Equipment Corp

856 E. Armour Rd.  
PO Box 127  
Oconomowoc, WI 53066  
Phone: 262-567-7256  
Fax: 262-567-4523  
E-mail: sales@sentry-equip.com  
Website: www.sentry-equip.com

For further information, contact: