

DILUTION DRAIN VALVE

Only requires water to operate

Fail safe design

Drains 2-1/2 gallons in 2 minutes

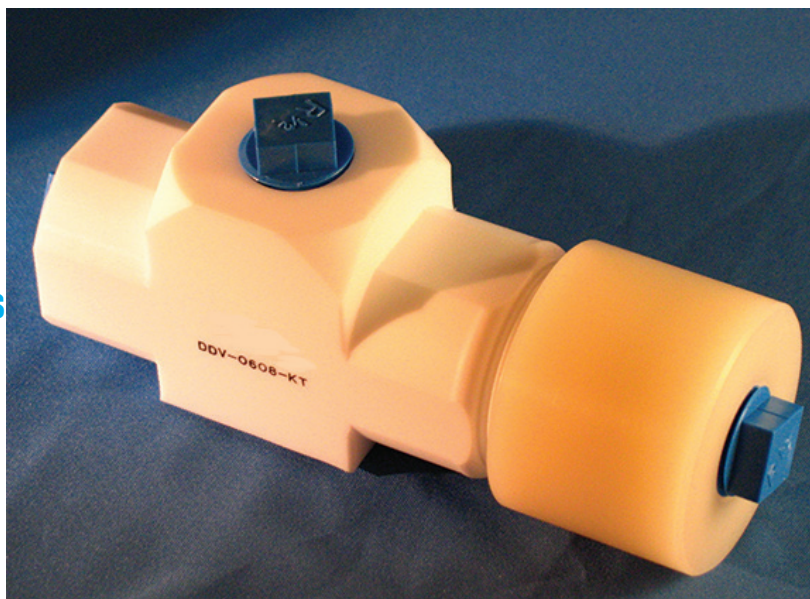
Why use a Dilution Drain Valve?

- Frees up operator to perform other duties while draining tank.
- Cools and Dilutes solution while draining
- Can select dilution rates of 2:1 6:1 & 10:1 ratio
- Easy facilities hook up, requires only water pressure
- Fits most CTB and Tanks via 1/2" drain hook up

How does it work?

When water pressure is activated , a unique spool valve design moves forward and aspirates the tank dry.

When water pressure is de-activated, a teflon coated isolated spring returns the shuttle shutting off the aspiration and shutting off the valve



NACOM'S DDV Series PTFE DILUTION DRAIN VALVE available with diluting ratios of **2:1, 6:1 and 10:1** to choose from. 1/2" & 3/4" drain port hook ups to choose from . Requires only city water or D.I Water to operate . (30 psi)

How to Order

Part Number	Dilution ratio	Main Drain hook up	Water hook up	Discharge Hook up	Oring material	Material of construction
DDV0208-VT	2:1	1/2" FNPT	1/2" FNPT	1/2" FNPT	VITON	VIRGIN PTFE
DDV0208-KT	2:1	1/2" FNPT	1/2" FNPT	1/2" FNPT	KALREZ	VIRGIN PTFE
DDV0608-VT	6:1	1/2" FNPT	1/2" FNPT	1/2" FNPT	VITON	VIRGIN PTFE
DDV0608-KT	6:1	1/2" FNPT	1/2" FNPT	1/2" FNPT	KALREZ	VIRGIN PTFE
DDV1008-VT	10:1	1/2" FNPT	1/2" FNPT	1/2" FNPT	VITON	VIRGIN PTFE
DDV1008-KT	10:1	1/2" FNPT	1/2" FNPT	1/2" FNPT	KALREZ	VIRGIN PTFE
DDV0212-VT	2:1	3/4" FNPT	3/4" FNPT	1/2" FNPT	VITON	VIRGIN PTFE
DDV0212-KT	2:1	3/4" FNPT	3/4" FNPT	1/2" FNPT	KALREZ	VIRGIN PTFE
DDV0612-VT	6:1	3/4" FNPT	3/4" FNPT	1/2" FNPT	VITON	VIRGIN PTFE
DDV0612-KT	6:1	3/4" FNPT	3/4" FNPT	1/2" FNPT	KALREZ	VIRGIN PTFE
DDV1012-VT	10:1	3/4" FNPT	3/4" FNPT	1/2" FNPT	VITON	VIRGIN PTFE
DDV1012-KT	10:1	3/4" FNPT	3/4" FNPT	1/2" FNPT	KALREZ	VIRGIN PTFE

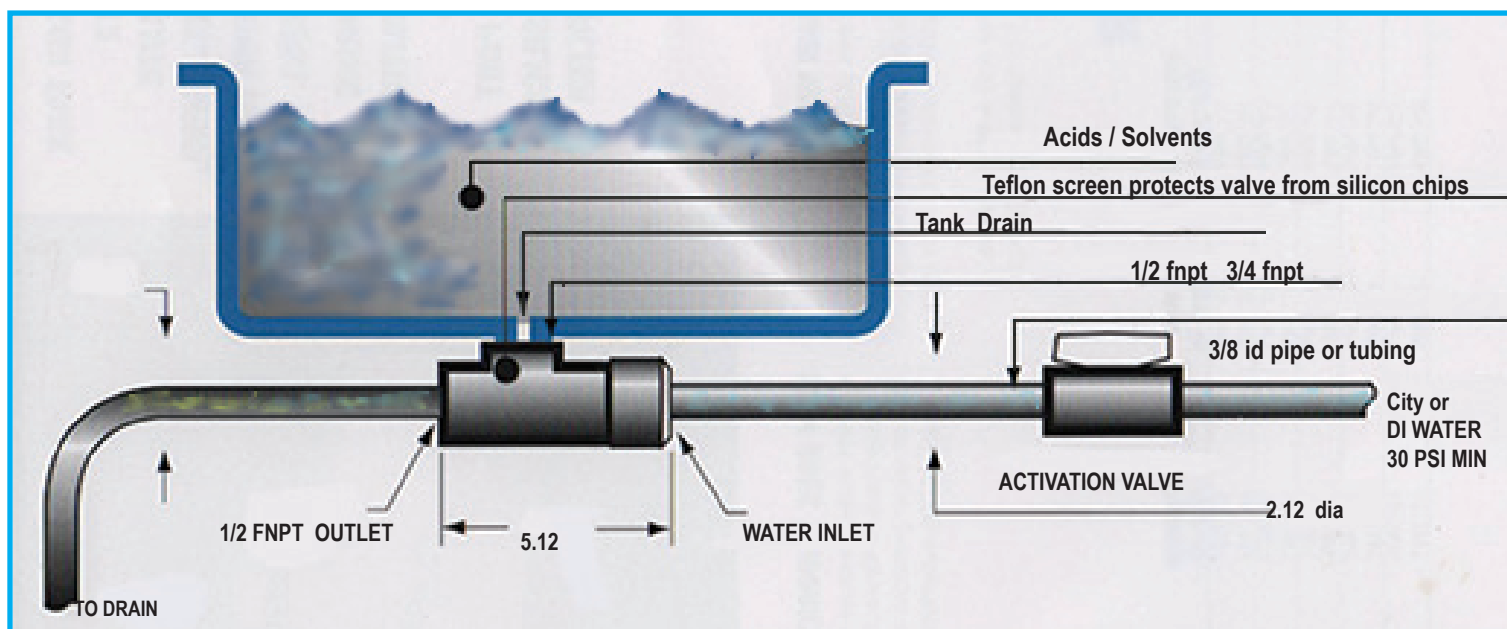
DILUTION DRAIN VALVE

D.D.V SERIES Specifications

Water pressure requirements

Requires 30 psi minimum up to 80 psi maximum

When water pressure is activated, a unique spool valve design moves forward and aspirates with the tank dry
When water pressure is deactivated a teflon coated isolated return spring automatically.



Nacom's PTFE Dilution Drain Valve

Warning : Although we offer Dilution Drain Valves in 2:1 , 6:1 and 10:1 ratios we recommend 10:1 ratio dilution rates . Depending on the solution being diluted it is possible that when diluting at 2:1 & 6:1 ratios exothermic reaction can occur. NACOM assumes no liability anyway when diluting at unsafe ratios. 10:1 ratio is recommended . 10:1 ratio definition is 10 cups of water to 1 cup of acids or chemical being diluted.

AIR OP DILUTION DRAIN VALVE



Can reduce Drain Times up to 30% over conventional methods

Eliminates the need for Fresh water activation valve.

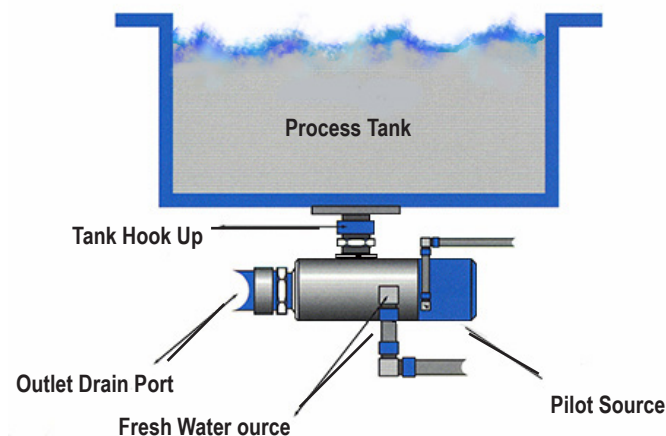
Why use the Air-op DDV ?

NACOM'S Air Op Dilution Drain valve . When the Air Op DILUTION DRAIN VALVE air pilot is actuated , a unique dual acting piston opens both the drain port and fresh water port , there by draining the tank while cooling and diluting the process via the ultimate drain port simultaneously. As the pilot de-activates, the drain port and fresh water port close when the valve piston returns to the closed position . Dilution ratios are provided by a disc with a predetermined hole that provides the exact ratio . The disc is installed in the drain port at the factory and ready to hook up. No disc will give you a 2:1 ratio. Specify dilution ratio when ordering . Dilution ratios available include 2:1 , 6:1, and 10:1

Specifications

Air Op Dilution Drain Valve Specs

Pilot Air Actuation Pressure	40 psi min 65 psi max
City water Pressure	30 psi min 60 psi max



How to Order

A-DDV - XX - XX - XX

ORING MATERIAL

VT = VITON
KA = KALREZ

PORT CONNECTION

08 = 1/2" FNPT
12 = 3/4" FNPT
16 = 1.0" FNPT

DILUTION RATIO

02 = 2:1
06 = 6:1
10:1 = 10:1
20:1 = 20:1

DILUTION RATIO